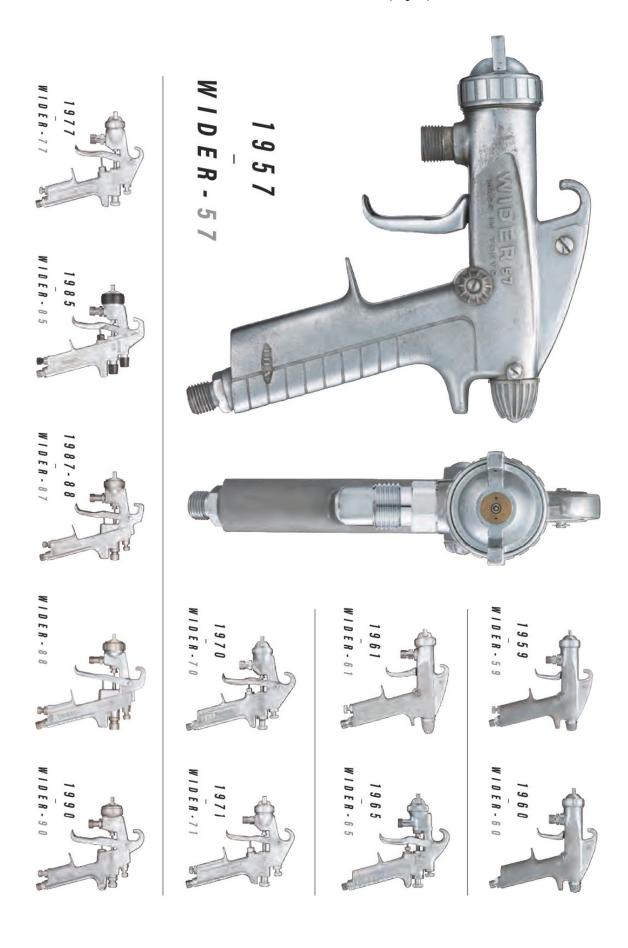
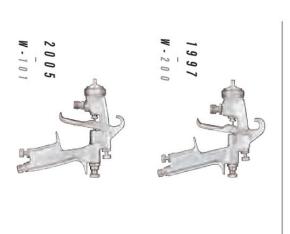
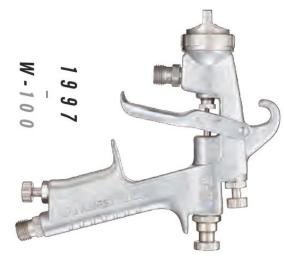
Episodes of MIDER



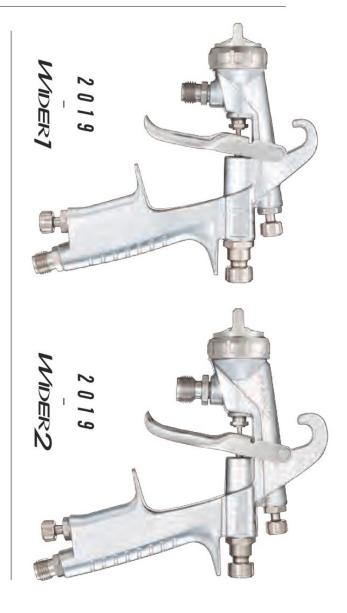








STORY



are carrying on the tradition under the name of "WIDER" again.

spray guns were named "WIDER" and were evolved to "W series" midterm, now forefront of the spray gun market since 1957 to today. In the early times our "WIDER" spray guns are longtime selling products that have been active in the Back in the 1950s, our main models were S series (small) spray guns and B series (large) spray guns and then we established our WIDER brand, aiming to further strengthen our product development.

The name "WIDER" reflects "wide pattern" and "wide applicability to diverse fields

promote sales to the world.

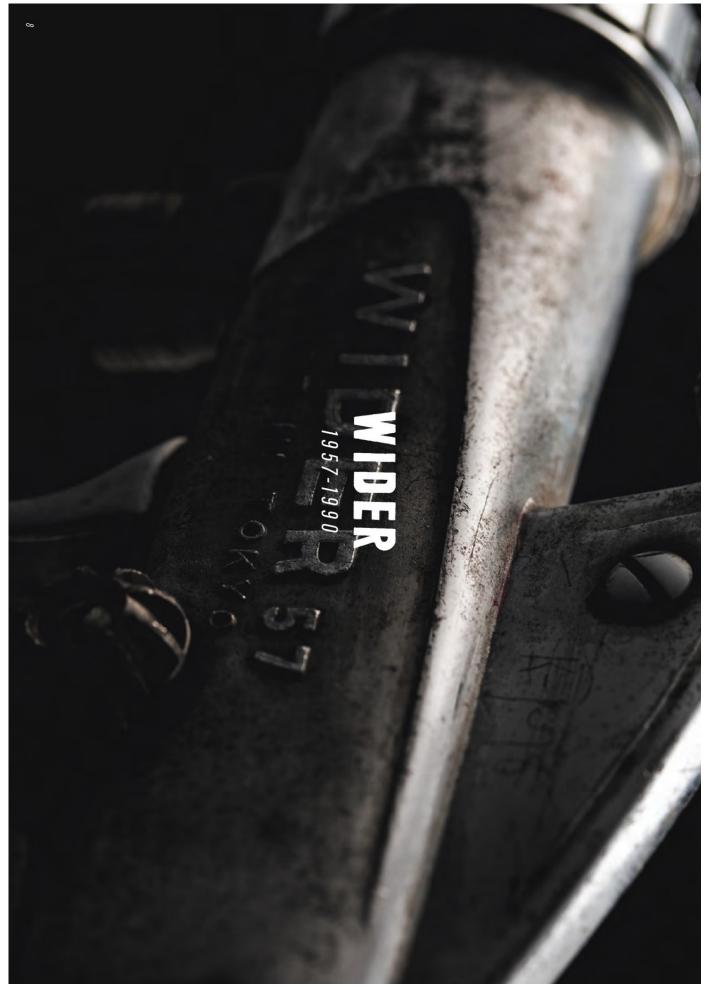
wish for these products to expand and

important points for spray guns, and our

and markets", which are among the most

From /O





Background

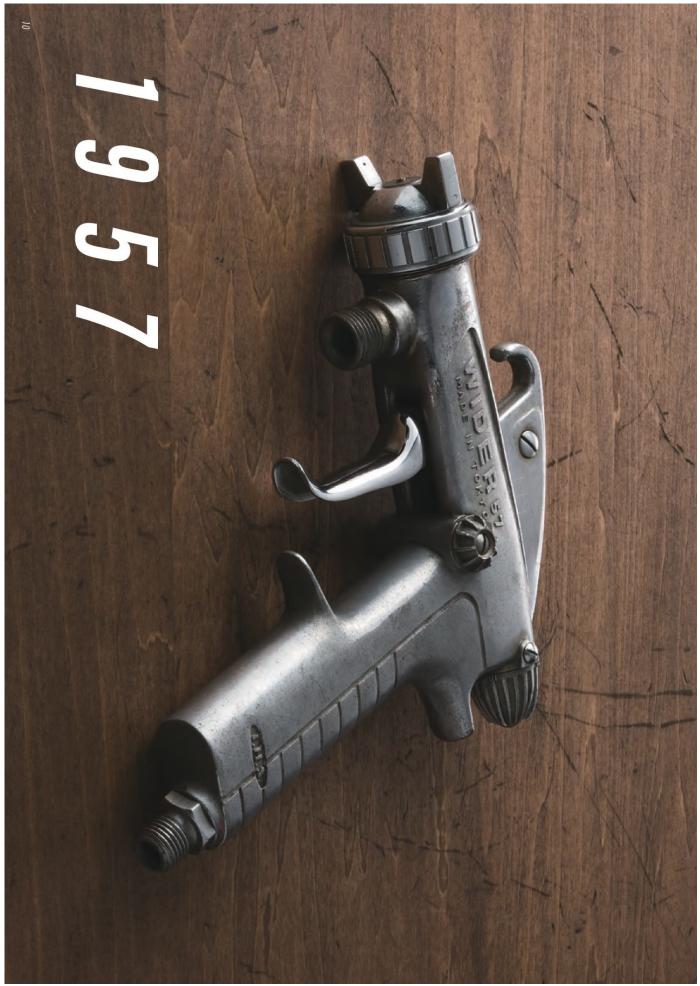
his nce egendary the early days after product has ⊌ W e been loved produced ever

The era of high-speed economic growth began in 1954, not even a decade after the end of the War. The boom in Japan's revitalizing domestic industries led to more advanced industrial structures in various fields, and its powerful ripple effects extended to the coating industry. With Japan producing vehicles, train rolling stock, ships, buildings, and more, the volumes of paint used continued to rise, year after year. That growth in paint use brought further demand for spray guns.

To tackle the development of new products in earnest, we established our first R&D department in our new Tsunashima factory of the day, which was equipped to allow integrated production.

Back when we established that the R&D department, there wasn't even a scientific method to measure the sizes of mist

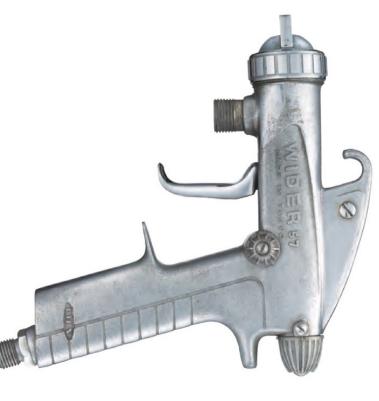
particles, and even companies in America and Europe relied on experience. We thought we might be able to develop a spray gun with even higher performance if we could theoretically elucidate the mechanism. So, we began our research from the starting point of "why does paint atomized?", which is the foundation of spray guns. Over a period of four years, we thoroughly worked through the problem until we were able to discover the theoretical basis for matters such as the shape and dimensions of the spray gun tip (the central paint opening of the nozzle, the central air hole of the cap, the air openings of the horns, etc.) That was the beginning of a legendary model that has been an outstanding best seller from its launch until today, advancing with the needs of the times.



VIDER - 5

The Beginning of "WIDER"

Large spray gun





The history of WIDER began here. In 1957, we developed this large, high-performance spray gun on the basis of our engineering team's basic research, with an applied research governmental subsidy from the Ministry of International Trade and Industry (now the Ministry of Economy, Trade and Industry). It embodied unique mechanisms, such as internalized components and one-touch pattern width

adjustment set, and innovative design. It was the first time we designed a product on the basis of ergonomics, and it dominated the market as a highly-functional spray gun. We analyzed the relationship between the sizes and positions of the central hole of the fluid nozzle and air cap, and derived a unique calculation method. That theory is still in use.

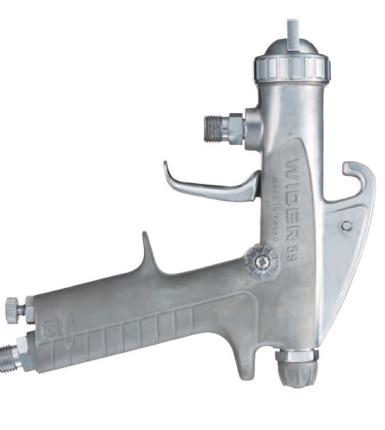




WIDER-59

The Pursuit of Working Efficiency

Medium spray gun





In 1959, we improved the atomization of the S-3 small spray gun that we had been producing, reducing its air consumption, to develop this medium spray gun in our pursuit of working efficiency. Its basic structure was based on the WIDER-57 large

model. Retaining design elements of the latter such as simple appearance and one-touch operation for pattern adjustment set and fluid adjustment set, we built the air volume adjustment set into the grip area.

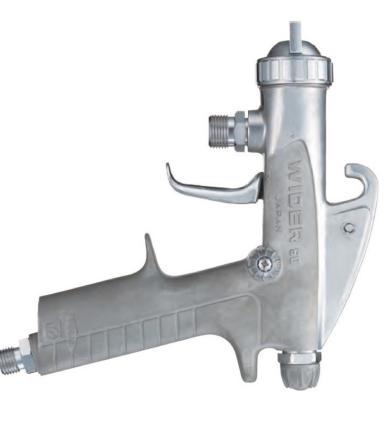




VIDER-60

Further Evolution to Larger Models

Large spray gun

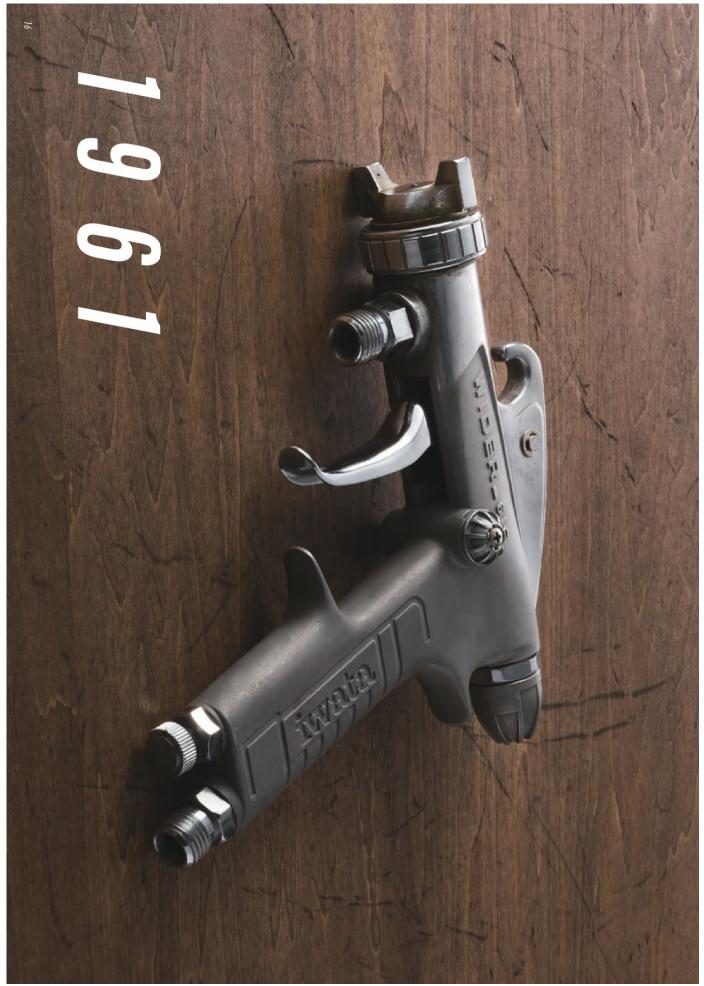




The WIDER-57 large spray gun was earning praise from all sides, but in 1960 we developed it to apply further improvements. The WIDER-57 only supported pressure feed and suction feed as types of feed, but with the WIDER-60, we extended our lineup with

a body specifically for use with a gravity feed cup. As one of the general-purpose large models at that time, it was well regarded in Japan and overseas for its economic and operational performance.





WIDER-61

A Famed and Refined Model

Small spray gun





After we developed and launched the WIDER-59 medium spray gun, it was slow to penetrate the market. The main reasons were that the horns of the air cap were not strong enough, and that people were used to using the S-3 small spray gun, which we were marketing at the same time. In the WIDER-61,

we thorougly improved these issues, and applied the "correlation formula between fluid nozzle and air cap" which our research had obtained as results. This approach succeeded in improving paint atomization. * This is a super longtime selling product that we still manufacture at our Taiwan factory.





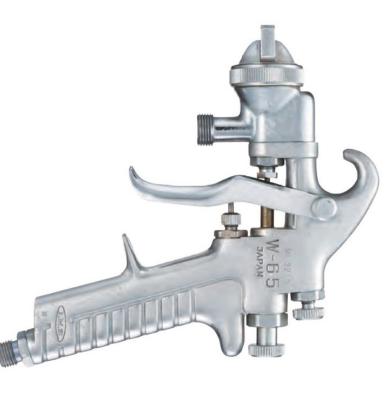




WIDER-65

\triangleright Spray Gun Dedicated for High-Grade Finishing on Mass-Production Lines

Large spray gun





In 1965, this model was the first large spray gun in Japan developed for the niche market of high-grade finishing paints in mass production. We developed it to address applications which demand high quality and efficiency, particularly in the automotive industry, with stable atomization and high output volume. The body weighed 600g (one of the lightest

among the large spray guns at the time), and the triggering was also light and exceedingly easy to use. In performance and quality, our spray guns are favorably compared well with foreign-made spray guns that had previously been used for high-grade finishing, but we achieved that at around one third the price of those foreign products.





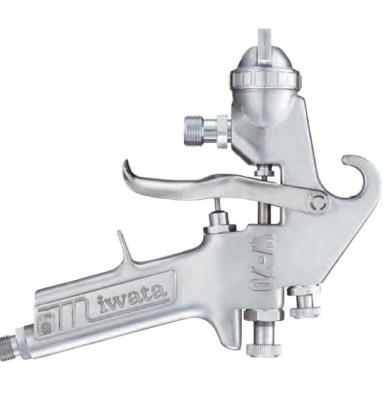




VIDER-70

A Highly Durable All-round Spray Gun

Large spray gun





Coating technology was advancing in the 1970s, while forms of production were being pushed to modernize, and demand for spray guns expanded still further. On the other hand, there was a shortage of technical workers, so we urgently needed to develop the spray gun that would be easy for

inexperienced workers to handle and maintenance free. From those design conditions, we developed a highly durable spray gun with the primary structural design requirement that no parts would break or fall off even if they were treated with heavy duty use.

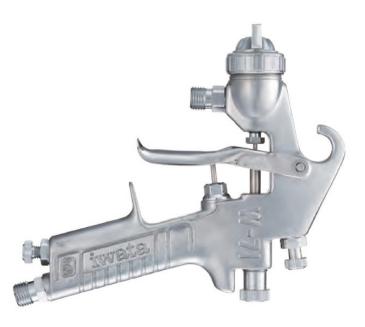


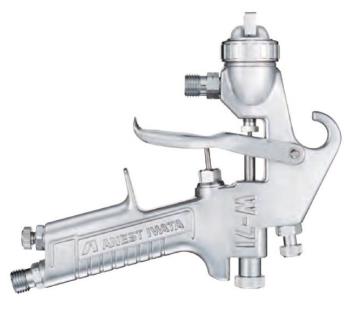


VIDER-7

Developing the Products the Times Demanded

Small spray gun





In 1971, as a result of improved productivity, there was demand for a spray gun adapted to mass production, with an appropriate structure, high durability and easy maintenance. Based on the proven performance of the WIDER-65 and WIDER-70 large spray guns, we aimed to develop a small spray gun by maintaining the durability of those

models while further refining their ergonomics. With outstanding durability and excellent atomization, it can be used for high-grade painting application. Easy to service and inspect, it was also highly economical. * This is a super longtime selling product that we still manufacture at our Taiwan factory.





WIDER-7

Challenge for a World First in its Class

Medium spray gun





In 1977, we redesigned the WIDER-77 from the perspective of ergonomics. Our development goal was to make a spray gun that would have the performance of a large model, but be so light and easy to hold that it would handle like a small model. Using a simple and robust structure and carefully

selected materials, we developed a high-grade spray gun that boasts extraordinary durability and was the first in its class, anywhere in the world, to be equipped with an air volume adjustment set.

*This is a super longtime selling product that we still manufacture at our Taiwan factory.





00 5 Predecessor Model of Current Spray Guns

Large spray gun



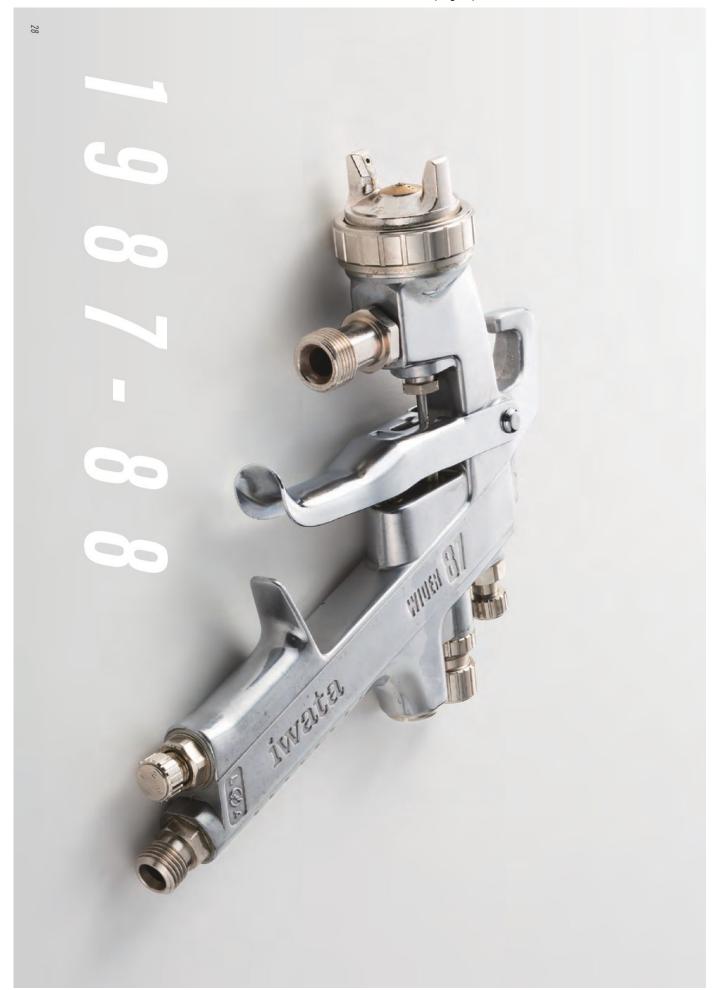


We developed this model in 1985 as the ideal spray gun for high-grade use, able to spray more diverse paints and apply to changes of painting conditions. This was our first spray gun in the large class to be equipped with an air volume adjustment set. We could develop a spray gun with less fatigue for the operator

because of drastically reduced weight, improved ease of gripping, and designing of a light trigger load. We also revised the fluid needle packing structure to a specification with durability for one million strokes. This model also had a newly developed air cap with a conical shaped tip, for reduced paint adhesion.







00

The Birth of the High-grade Spray Guns

Medium/small spray guns











equipment for air caps, fluid nozzles and bodies coming onto the market. That was when we first MC equipment at that time, which had just started that we had used until then, to the latest NC and made specialized waterwheel-shape machining production equipment, we switched from the selfalso be used in the automotive refinishing market. adopted two different types of pattern for air caps, tulip-shaped and straight, so that our products would

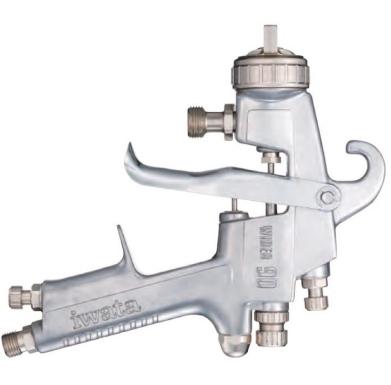
Through a major project to modernize our



WIDER-90 N

Making the Leap to the Global Market

Large spray gun





In 1990, we developed the WIDER-90 as a large spray gun of the highest grade. Ahead of its time, it was ideal to spray products such as vehicles, electric appliances, and furniture, of which people

were inclined to demand more and more highgrade quality. From that year, we moved entirely to stainless steel for all wet parts, enabling our spray guns to work with all types of paint.





0 66 / 33

We initiated a new project to develop environment-friendly products for the 21st century. We reconsidered structural designs from their heart parts, aiming to make further progress around the world. We concentrated the various ideas associated with the "WIDER" name into the

with numerous new functions.

reflecting our intention



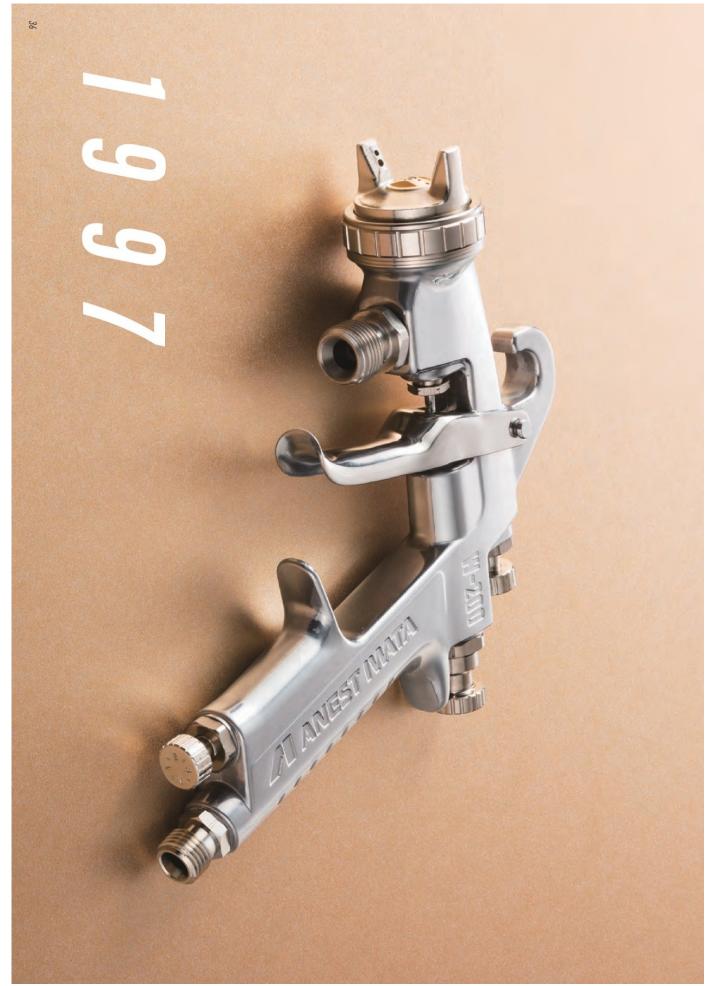
Developer's Comments

Reflect Comments From Customers in the Field Developing Longtime selling Products Which

Masaru Kaneko, former employee, Coating Technology Group of the Coating Equipment Division

Since 1990s, when I was working on developing new spray gun models, there have been such as environmental issues and shrinking workforce. To establish our position as the top brand, it was essential for us to continuously develop and deliver spray guns equipped with the latest functions that the times demanded. To do that, we visited the workplaces of customers in fields like construction, automotive refinishing, and industrial coating to listen to what they had to say. But the performance needed was different in each market, and sometimes we struggled to know what points to

create products for. In our work developing the W-100 at that time, our principle was "to develop a product to embody the comments of customers in the field". In particular, we emphasized ergonomics, and incorporated the design considering weight reduction, easier handling and weight balance. That was a tough time, visiting workplaces and going through a process of trial and error, but I am confident that is what led to about 22 years of manufacturing and sales of the W-100 and 101, which are our company's representative longtime selling products.

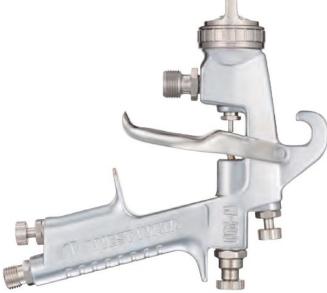


W - 100/200

The Beginning of "W"

Small/Large spray guns





We totally reviewed basic structural design, aiming to make further global progress as the 21st century type environment-friendly products. As the top manufacturer of coating equipment, we developed small and large spray guns and launched them simultaneously around the world, to deliver ambitious products with numerous new functions.

Our development of a flat and wide pattern produced uniform paint atomization and flat coating films for easy application of overlap coating. Expanded pattern width makes work easier. We also combined the uniformly fine atomization and reduction of atomizing air pressure.









W - 101 AI

Aiming for No. 1 in the Global Market

Small spray gun





In 2005, we, as comprehensive coating consultant developed and marketed ideal model to each market by making a minor change to the W-100 spray guns. Our goal was to take the No. 1 position in the global market. We also newly developed our B-Sho Series of specialized spray guns for automotive refinishing.

This series produces a flat coating film from uniform paint atomization, for easy application of overlap coating and reduced mottling. We reduced paint built up on the air cap by changing the shape considering the accompanied air current.



around the world, by making better and deliver even greater value to customers more affordable products. around the world. Looking for another leap lwata's starting point. Our ambition is to





Developer's Comments

in WIDER - Further The Concern and Emotion Embodied Evolution of the W Series

Shozo Kosaka and Hiroyuki Kakehata, Coating Equipment Development Group, **Development Department, Coating Division**

strongly in the market. Our first step has been to analyze and the bold and decisive step of breaking away from our gun easy for the user to handle, what gives it stable quality spray guns, and anchoring the Anest Iwata brand more end, we are evolving and refining the W Series products that of a further rush of progress towards our centenary. To that have been working on new product development in pursuit This year is the 93rd anniversary of our foundation, and we coating equipment, it is our mission to stimulate the market. "developer company that always has lively vitality and productivity even higher. That process required us to take with no individual differences, and what would raise reconsider every component, examining what makes a spray have won recognition around the world as general-purpose innovative technical strength". As the leading company in The promise we make with our corporate brand is to be a

improvement. WIDER1 and WIDER2 have evolved as all-purpose spray guns that are able to serve any market, because of their grip and trigger shapes that fit with however they are held, and their superior weight balance. We could stabilize the atomization performed by improving the air valve seat from designing and production viewpoints. We have taken the greatest care to raise the usage feel of all parts, with measures such as making detailed changes to the trigger shape for ease of use, and adding guides to the ends of screw parts. WIDER1 and WIDER2 are spray guns that result from careful incremental improvements in every detail, to make users say "these are even easier to use". If you try them, we are confident that you will be able to feel the concern and emotion that went into them.



NIDER,

The Beginning of a New Era - Looking for a New WIDER

Small spray gun





The key point in industrial coating products is "dependable quality and repeatability", and we are now making a full model change to return to that starting point. Our latest small spray gun incorporates the expertise which we have accumulated over the 14 years since the debut of our

W-101 small spray gun. Our innovation is focused on the air passage, and a major revision of that area has greatly reduced individual variation. We have also made many other detailed changes, and completely updated the visual design to create a stylish body line.





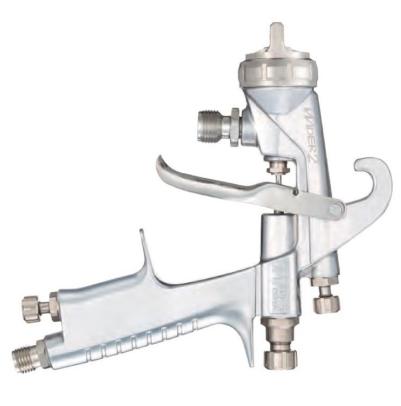




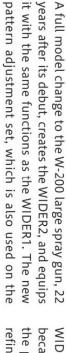
NDER2

The Beginning of a New Era - Looking for a New WIDER

Large spray gun





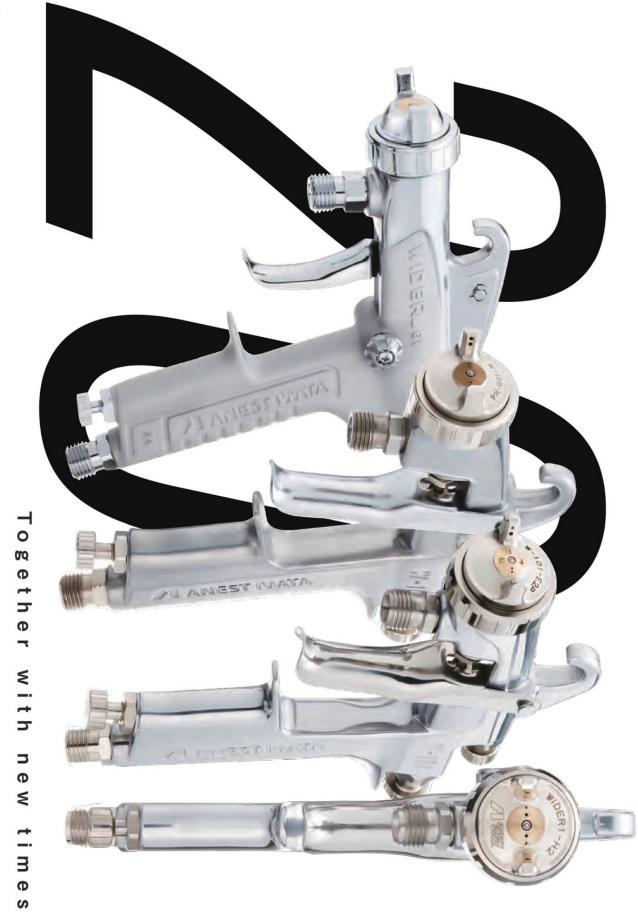


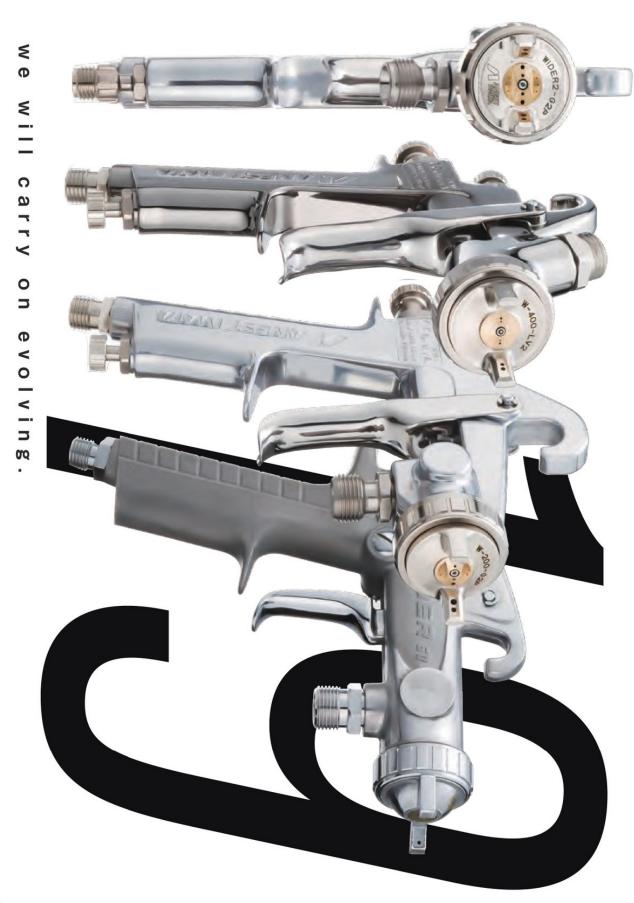
WIDER1, makes operation easier and more intuitive because there is a linear response between turns of the pattern adjustment set and pattern width. The refined body shape also saves weight.

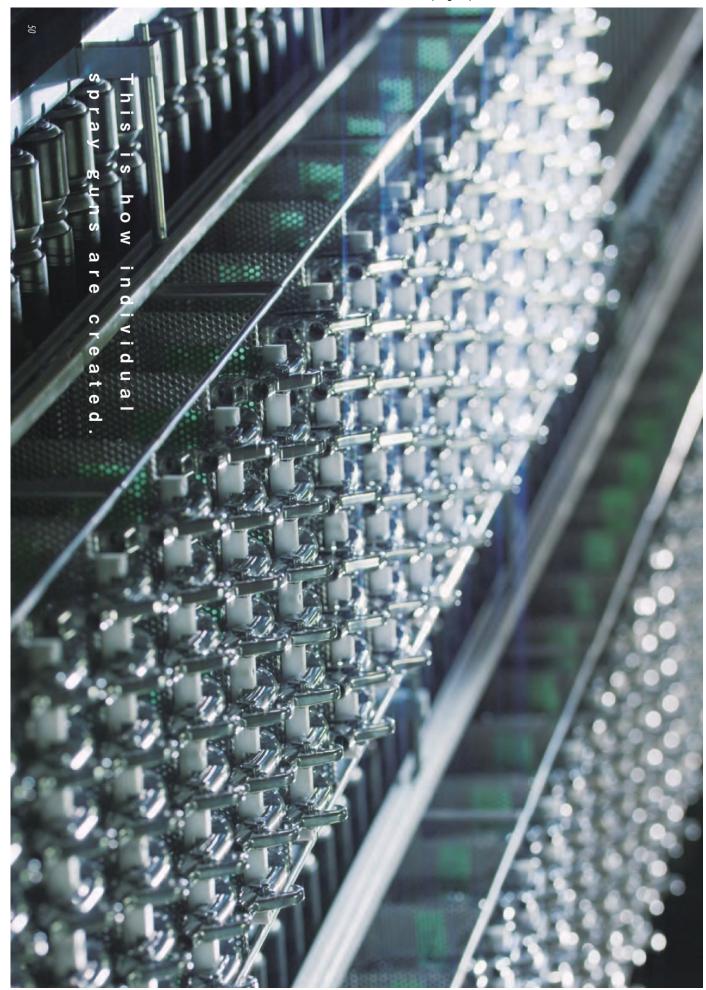














fte _ \$ o r d

A

piston compressor as a compressed air source for spray guns. model-1 spray gun in 1927, and in 1928 we developed and marketed a compact, air-cooled foreign-made spray guns. That was the start of our spray gun manufacturing. We created our radios. After that, a dealership that was working on the sale, aftersales service and repair of Seisakusho, and operated as a subcontractor producing parts of typewriters, bench drills, and May 1905, served as his elder brother's lifelong supporter. The company was founded as Iwata Hatsutaro Iwata and Sukezo Iwata. Hatsutaro was born in August 1901, and Sukezo, born in installed two used lathes, to establish our little local factory. The founders were two brothers: On May 1, 1926, we rented part of a factory in Toyosawa-cho, Shibuya Ward (now Ebisu) and foreign cars asked the company to produce a made-in-Japan version of expensive



Founders: Hatsutaro Iwata (in the company from 1926 to 1975) (left Sukezo Iwata (in the company from 1926 to 1981) (right)

that will create new applications.

new fields and markets, aiming to be a developer company filled with the vitality and novelty been our company credo since the foundation. We will go beyond our usual markets to tackle providing the highest quality, technology and service, which embody the sincerity that has Anest Iwata will continue to be a company that serves individual people's lives, as we go on



Our model-1 spray gun (the first spray gun made in Japan)



[Episodes of WIDER Since 1957]

Published in June 2019

⚠ ANEST IWATA Corporation

Publisher: Satoru Iwata, Coating Market Department Editor: Tomoya Kobayashi TEL: +81-(0)45 591-1114